

# PIAA

## Light Bar Instructions for 2007-13 Toyota Tundra

Part# 30763



\*Note: picture may not reflect actual product.

### Hardware Kit includes:

- 4) 3/8" x 1 1/2" Hex Bolts
- 10) 3/8" Flat Washers
- 6) 11/16" Hex Head Nuts
- 2) Mounting Brackets

### Recommended Tools:

- 11/16 Wrench
- 9/16 Wrench

**NOTE:** The 2010 - 2013 model Tundra requires trimming of the plastic mesh grill inserts located in the bumper slots prior to installation of the light bar.

**Step 1:** Locate the two factory bumper mounts and remove all six nuts from the factory studs. Next locate the two "L" shaped brackets marked driver and passenger side. Starting with the driver side bracket, align the three holes in the bracket to the three factory stud locations. **NOTE:** The angled part of the bracket with the two welded threaded mounts and slotted hole should be above the factory bumper studs.

**Step 2:** Start all three 11/16" nuts on the factory studs and torque to 15-20 ft/lbs. Repeat for the passenger side bracket.

**Step 3:** Carefully slide the light bar through the slotted hole in the bumper until the light bar brackets are aligned with the bumper mounted brackets. Next, using the 3/8" x 1 1/2" hex head bolts and 3/8" flat washers, start in each bolt location and hand tighten. **NOTE:** Do not use the slotted hole in the center of the bracket.

**Step 4:** After final positioning, torque each bolt location to 15-20 ft/lbs.

This concludes the installation.

# Warranty

PIAA Corp. USA warrants its product to be free from defects in workmanship and materials under normal use for a period of one year from the date of purchase.

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**Step 2:** Trim out a 1" slot in the plastic mesh on both sides of the bumper (see Figure 2). This will allow the light bar brackets to slide through and match up with the brackets on the bumper mount.

**Step 3:** Carefully slide the light bar through the 1" inch slotted hole in the bumper until the four brackets align. Next, start the two 3/8" x 1" hex bolts and 5/16" washers in each bracket and hand tighten. Then start the two 5/16" x 1" carriage bolts, 5/16" washers and 3/8" hex nuts in each bracket and hand tighten.

**Step 4:** After the final adjustment, torque each bolt location to 15-20 ft/lbs. This concludes the installation.