

PIAA

Light Bar Instructions for 2011-13 GMC Sierra 2500/3500

Part# 30758



*Note: picture may not reflect actual product.

Hardware Kit Contains:

- 2) 3/8" x 1" Hex Head Bolts
- 2) 3/8" Washers

Recommended Tools:

- 9/16" Socket Wrench
- Black Marker
- Drill and 1/2" drill bit
- Metal punch and Hammer

Step 1: Remove the pre-installed hardware from the lightbar. Hold the Light Bar up to the face of the bumper where the round mounting brackets are flat against the bumper. Use the top of the bumper to align the Light Bar perpendicular to the ground.

Step 2: While the Light bar is positioned on the bumper, mark around the two mounting brackets onto the bumper. Next, remove the light bar and set aside. You should have two circular marks on the bumper.

Step 3: Mark an 'X' through each circle, this will give you the center. Use a metal punch and hammer to punch a pilot hole through the center of the circle.

Step 4: Drill a 1/2" hole through the pilot marks. NOTE: Make sure the holes are free of metal burrs.

Step 5: Align the Light Bar mounts to the drilled holes and place a 3/8"x 1" bolt and the 3/8" washer through the back side of the bumper and thread into the light bar bracket. After final positioning, torque each bolt location to 15-20 ft/lbs. NOTE: Removing the bumper may be easier on some models.

Warranty

PIAA Corp. USA warrants its product to be free from defects in workmanship and materials under normal use for a period of one year from the date of purchase.

EXCLUSIONS

This limited warranty specifically excludes defects resulting from misuse, abuse, neglect, alterations, modification, improper installation, unauthorized repairs, theft, vehicle crash, or any other type of impact. Except for the limited warranty stated above, there are no warranties of PIAA product or part thereof, whether express or implied. Any implied warranty of merchantability or any warranty of fitness for a particular purpose is expressly disclaimed. Some states do not permit the disclaimer of implied warranties.

EXCLUSION OF DAMAGES

In no event shall PIAA be liable for any damages whatsoever (including, without limitation, consequential damages, incidental damages, or damages for loss of use, loss business profits, business interruption, loss of business information, loss of time, inconvenience, or other losses) arising out of the use, misuse, or inability to use a PIAA product. PIAA reserves the right to change the design of its products without any obligation to modify and previous products. This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

REPAIR AND REPLACEMENT

If a PIAA product is suspected of being defective, it must be submitted freight prepaid, to either an authorized dealer or distributor for warranty inspection. The receipt or other proof of purchase and a description of the problem must be included. The returned product will be inspected. If the product is found to be defective and covered by this limited warranty, the sole remedy is repair or replacement, at PIAA's option. A repaired or replacement product will be shipped back at no charge, and will be warranted free from defects in workmanship and materials under normal use as the original purchaser owns it. Removal, installation, or reinstallation costs are not covered by this limited warranty.

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